

## ASSEMBLY INSTRUCTIONS

### 330 Series



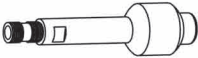






UL® Approved Security Drawers  
Model #SPT330, Model #SPT331, Model #SPT333



Extended Security Drawers  
Model #SPT217, Model #SPT218, Model #SPT219

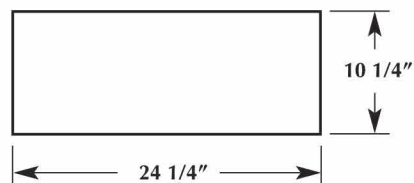
### HARDWARE DESCRIPTION

PART #	IMAGE	DESCRIPTION	QTY
0051366		10 x 3/4" Washer Head Slotted Screw	12
0051666		8 x 3/8" Pan Head Phillips Screw	7
190308		Push Knob Handle Assembly	1
3135591		Interior Trim Angle LH	1
3135592		Interior Trim Angle RH	1
3135671		Exterior Frame LH	1
3135672		Exterior Frame RH	1



## ASSEMBLY INSTRUCTIONS

### REQUIRED WALL OPENING



UL® Approved  
Security Drawers  
**Model #SPT330**  
**Model #SPT331**  
**Model #SPT333**

Extended  
Security Drawers  
**Model #SPT217**  
**Model #SPT218**  
**Model #SPT219**

**STEP 1:** Provide Proper Wall Opening.

**STEP 2:** Attach Right & Left Hand & Bottom Exterior Frame Angles To Drawer Housing With (7) 8 x 1/2" Phillips Head Screws Provided.

**STEP 3:** Assemble Drip Edge On Top Of Unit. This Is A Friction Fit-In Slot Provided.

**STEP 4:** Position Drawer Into The Building Opening.

**STEP 5:** With Slots Positioned Against Drawer Body, Assemble Left Hand, Right Hand & Bottom Interior Trim Angle With #10 x 5/8" Hex Head Screws Into The Pre-Drilled Holes On The Drawer.

**STEP 6:** Adjust Interior Angles As Required & Then Tighten. To Secure Drawer To The Building, Attach Angles To The Wall With The Proper Fasteners Through The Holes Provided.

**STEP 7:** Screw Handle / Latch Mechanism Into Position. Remove Back Panel. Tighten (2) Set Screws. (See Drawing A Below.) Re-Attach Backpanel. Operate Drawer Several Times To Assure Proper Fit & Latch.

